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| Product: | 210/211 Dropless tamper-evident closure |  |
| Article number: | 49003545, 49003548, 49003863, 49003556, 49003551 |
| Product Description: | Dropless snap-on closure for glass-, & PET bottles. Closure consists of neckpart and upper part assembled together. Closure is used for liquid pharmaceuticals. |
| **Technical specifications** |
|  Drawings: | Product drawing: EVP 12411Neck drawing: X-616, H210, H210 PET |
| Symbols | Upper part is ribbed. Arrow on upper part shows opening direction.  |
| Plastic resin: | Neck part: polypropylene impact polymer Purell EP274P, DMF-reg Upper part: polypropylene homopolymer Borealis HF840MO, DMF-reg |
| Master batch: | 49003545: White 201/201 Clariant Masterbatches PP12455, DMF-reg49003548: Silver 333/333 Holland Colors 11576749003863: Yellow 761/761 Kunststof 21-2140-PY 19149003556: Green 8118/8118 Kunststof 26-2227649003551: Blue 9164 Kunststof 15-22738White 201 Clariant Masterbatches PP12455, DMF-reg |
| Injection moulding: | Neckpart and upper part is injection moulded in clean room ISO 14644-1 class 8  |
| Assembly  | Injection moulded parts are assembled in clean room ISO 14644-1 class 8 |
|  Capping | The closure should be snaped on axially to the bottle at min 18°C. Needed assembly force could vary. For glass bottles a slight preheating of the cap decrease the needed assembly force. |
| Storage durability: | 1 year, keep room temperatured in tightly sealed carbon boxes.  |
| **Quality Control** |
| Standards and norms | Sampling procedure: SS 020130-ISO2859 normal 1Defect classes according to KP-002  |
| Internal inspection | Setup and operator’s inspection, assembly inspection and final inspection. |
| Leakage test | According to LIF method 19:6 |
| Cert. of conformance | KBSK-210/-212 |
| **Delivery** |
|  Packaging | 1200 pcs packed in double plastic bags closed with strap, labelled on inner bag, packed in cardboard boxes 45dm3 cardboard boxes. 30 boxes on pallet with stretch film wrapped around.. |
|  Traceability | Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature. |