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| Product: | | 210/211 Dropless tamper-evident closure |  |
| Article number: | | 49003545, 49003548, 49003863, 49003556, 49003551 |
| Product Description: | | Dropless snap-on closure for glass-, & PET bottles. Closure consists of neckpart and upper part assembled together. Closure is used for liquid pharmaceuticals. |
| **Technical specifications** | | |
| Drawings: | | Product drawing: EVP 12411  Neck drawing: X-616, H210, H210 PET | |
| Symbols | | Upper part is ribbed. Arrow on upper part shows opening direction. | |
| Plastic resin: | | Neck part: polypropylene impact polymer Purell EP274P, DMF-reg  Upper part: polypropylene homopolymer Borealis HF840MO, DMF-reg | |
| Master batch: | | 49003545:  White 201/201 Clariant Masterbatches PP12455, DMF-reg  49003548:  Silver 333/333 Holland Colors 115767  49003863:  Yellow 761/761 Kunststof 21-2140-PY 191  49003556:  Green 8118/8118 Kunststof 26-22276  49003551:  Blue 9164 Kunststof 15-22738  White 201 Clariant Masterbatches PP12455, DMF-reg | |
| Injection moulding: | | Neckpart and upper part is injection moulded in clean room ISO 14644-1 class 8 | |
| Assembly | | Injection moulded parts are assembled in clean room ISO 14644-1 class 8 | |
| Capping | | The closure should be snaped on axially to the bottle at min 18°C. Needed assembly force could vary. For glass bottles a slight preheating of the cap decrease the needed assembly force. | |
| Storage durability: | | 1 year, keep room temperatured in tightly sealed carbon boxes. | |
| **Quality Control** | | | |
| Standards and norms | | Sampling procedure: SS 020130-ISO2859 normal 1  Defect classes according to KP-002 | |
| Internal inspection | | Setup and operator’s inspection, assembly inspection and final inspection. | |
| Leakage test | | According to LIF method 19:6 | |
| Cert. of conformance | | KBSK-210/-212 | |
| **Delivery** | | | |
| Packaging | 1200 pcs packed in double plastic bags closed with strap, labelled on inner bag, packed in cardboard boxes 45dm3 cardboard boxes. 30 boxes on pallet with stretch film wrapped around.. | | |
| Traceability | Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature. | | |